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RBW6705G03331-3G-3

Job Sheet 198736



Part No: RBW6705G03331-3G-3

Job Qty: 1 pcs

Part Name: Strap Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03331-3G Rev A IPP Rev. A 19.08.02 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S209636



Part: RBW6705G03331-3G-3

Job No: 198736

Serial No/Batch: S209636

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/28/19

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https://www.plexonline.com/c24ebcf0-3362-45fe-85ea-7d69c149ac4c/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/3

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/23/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	8/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	1 pcs	8/23/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 28 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		MLL
130	QC 21 - SA	1 pcs	8/23/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		AUG 28 2019

Part Op 100 - Assemble as per DWG.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:
130 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
86075K32	1/16 X 5/8 X 11-1/4 STRAP	1 (1 ea)	100-Small Fab - 1	
BA-745	0.155 Wire x 03/4 ID D-RING	1 (1 ea)	100-Small Fab - 1	5209067
MS20615-4M5	1/8 X 5/16 MONEL RIVET	4 (4 ea)	100-Small Fab - 1	3205275
RBW6705G03331-3G-5	Hook End	1 pcs (1 ea)	100-Small Fab - 1	5209071
RBW6705G03331-3G-7	Plate	3 pcs (3 ea)	100-Small Fab - 1	5209886
RBW6705G 03331-3G-9				5209591

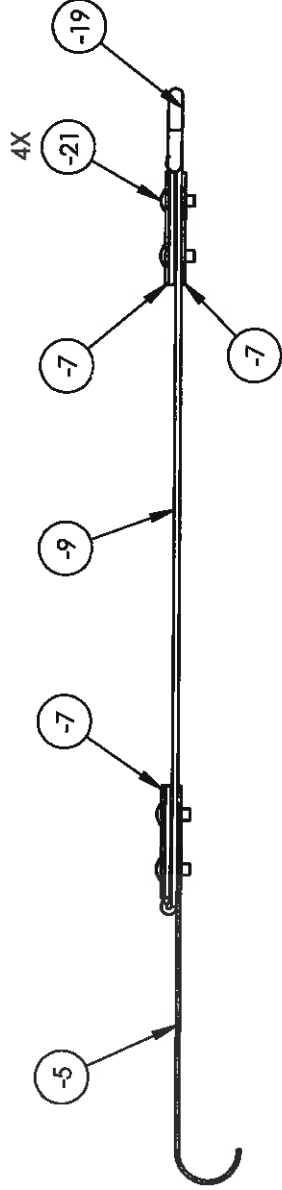
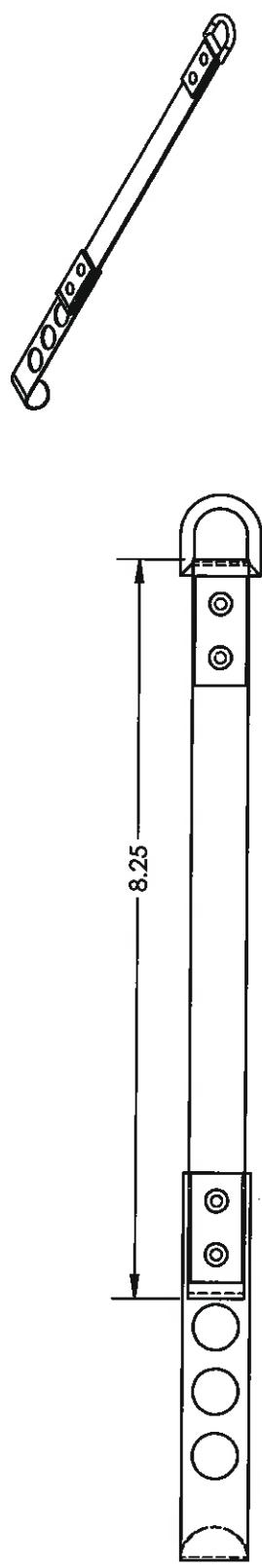
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	86075K32	1	0	0
	BA-745	1	0	0
	MS20615-4M5	4	0	0
	RBW6705G03331-3G-5	1	0	0
	RBW6705G03331-3G-7	3	0	0
Part Specifications				
Specifications could not be found.				

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REV		FCR		REVISIONS	
DESCRIPTION		DATE		INITIAL	



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WORK ORDER
NO. 198736 MWS
1908-06



TITLE		POSITIONING TOOL M/R ROTATING SCISS.	
DWG NO.		RBW6705G03331-3G-3	
MATERIAL		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED		APPROVED	
DIMENSIONS ARE IN INCHES		DATE	
.XXX ± .005		FRACTIONS ± 1/8	
.XX ± .01		ANGLES ± .5°	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .016 x 48°		USED ON MODEL	
2. PLATING		AW139	
SCALE		1:2	
DATE		3/26/2010	
SHEET		3 OF 6	

STRAP ASSEMBLY

Job: _____		DISPOSITION		DEPARTMENT/PROCESS									
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date :		Sequence #:		QTY Affected :		MRB (QS042)							
Description Work Order Deviation				Disposition									
Root Cause				FAULT CATEGORY								Completed By	
												Lead hand / Supervisor	
Operator				Pressure/Forced				Positioned Wrong					
Manufacturing Process				Bending				Power Loss/Surge					
Equip/Tooling				Crushing				Folio/Program					
Handling/Preservation				Cracks				Grain Direction					
Material				Crimp/Kink/Ripple/Wave/Twist				Weld					
Product Improvement				Marks/Chatter				Wrong Stock Pulled					
Process Improvement				Mislabeled				Out of Sequence					
Human Factors				Other/Details:				Off-set/Set-up					
				Contamination				Part Lost/Missing					
				Misaligned/off center				Misread					
				BOM/Route									
				Broken/Damage/Defect									
				Incomplete/Unclear Instructions									
				Drill Holes									
				Fit/Function									